



江苏英耐斯机械制造有限公司

JIANGSU YINGNAISI MACHINERY MANUFACTURING CO., LTD

欢迎光临



1. COMPANY PROFILE

2. CERTIFICATE

3. MAIN PRODUCTS

4. SALES MARKET

5. PRODUCTION PROCESS

6. EQUIPMENT CAPABILITY

7. QUALITY INSPECTION

8. QUALITY ASSURANCE

江苏英耐斯机械制造有限公司

JIANGSU YINGNAISI MACHINERY MANUFACTURING CO., LTD



1. COMPANY PROFILE

- 
- DATE OF ESTABLISHMENT : MAY.3,2005.
 - PRODUCTION CAPACITY :
STEEL PIPE DIVISION 15,000 T/YEAR
CYLINDER DIVISION 30000SETS/YEAR
 - CONSTRUCTION AREA: 23,800 m²
 - Total Staff: 89 people more than 40% university degrees.
manager team: 35people,
R&D Department: 6people,
Quality inspection :10people
 - Annual sales: RMB90,000,000.00

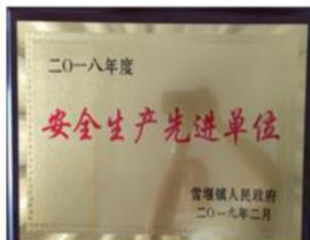
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JIANGSU YINGNAISI MACHINERY MANUFACTURING CO.,LTD



江苏英耐斯
JIANGSU YINGNAISI MACHINERY

Certificate



◆ ISO9001

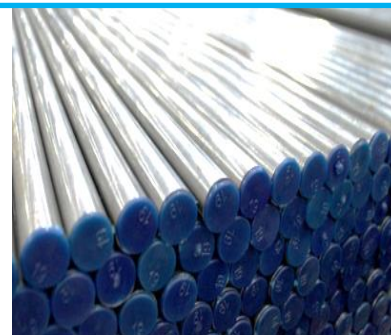
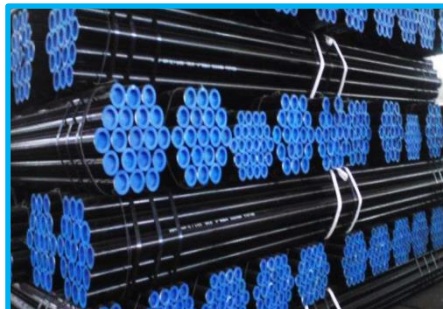
◆ ISO14000

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JIANGSU YINGNAISI MACHINERY MANUFACTURING CO., LTD

Petroleum
chemical

Precision thrust threads



Precision cold drawn pipe



Material	Tensile strength (N/mm ²)	Yield strength (N/mm ²)	Elongation (%)	Hardness (HB)
Q345B	620 Min	520 Min	15 Min	190 Min
9cr1mo	552 Min	415 Min	10 Min	220 Min
25Mn	620 Min	510 Min	15 Min	190 Min
316L	480 Min	177 Min	35 Min	180 Min
C1026	620 Min	510 Min	15 Min	190 Min

undertake non-standard customization

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JIANGSU YINGNAISI MACHINERY MANUFACTURING CO., LTD

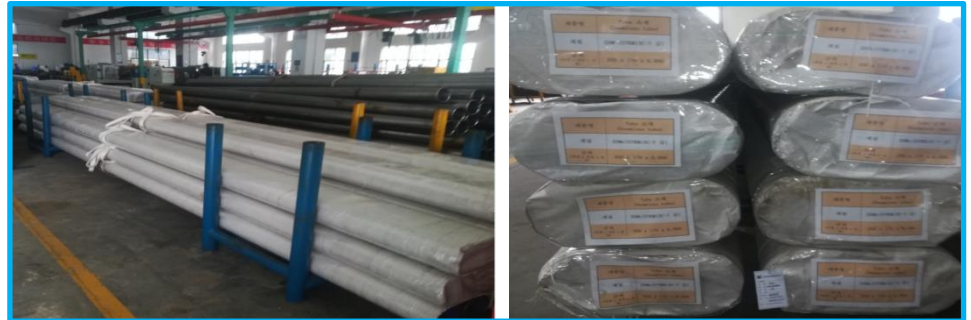
Construction machinery parts



Hollow piston rod



High pressure
cylinder pipe



Precision honed pipe

Material	Tensile strength (N/mm ²)	Yield strength (N/mm ²)	Elongation (%)	Hardness (HB)
Q345B	620 Min	520 Min	15 Min	190 Min
Q345D	620 Min	520 Min	15 Min	190 Min
25Mn	620 Min	510 Min	15 Min	190 Min
#20	520 Min	400 Min	15 Min	170 Min
27SiMn	700 Min	580 Min	10 Min	220 Min



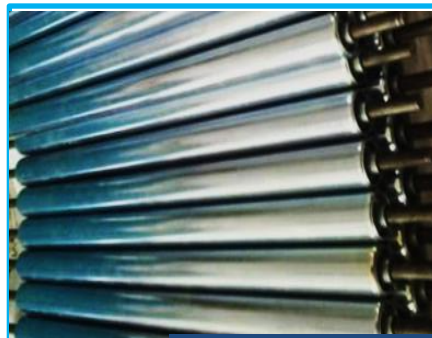
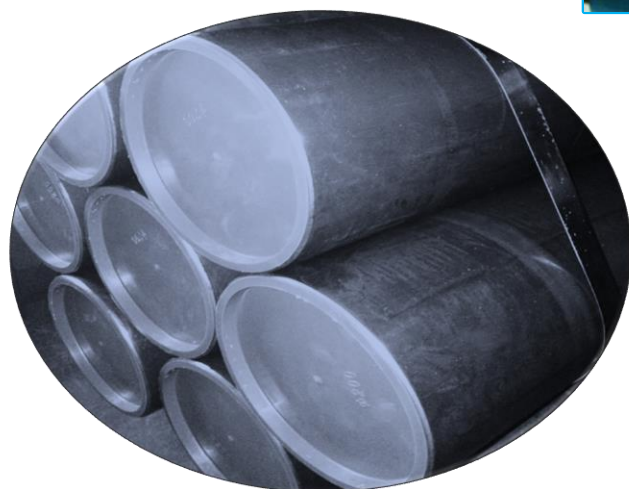
Undertake non-standard customization

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Other field

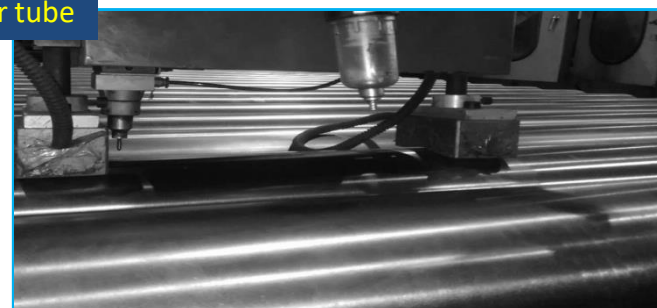
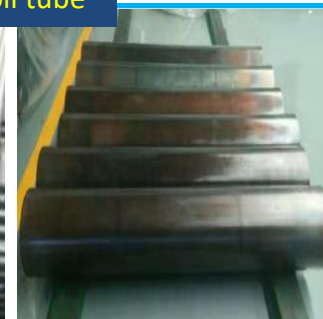
Textile scroll tube



High temperature aluminium foil tube



High pressure cylinder tube



Material	Tensile strength (N/mm ²)	Yield strength (N/mm ²)	Elongation (%)	Hardness (HB)
34CrMo4	900 Min	800 Min	12 Min	220 Min
Q345b	620 Min	520 Min	15 Min	190 Min
#20	520 Min	400 Min	15 Min	170 Min

Undertake non-standard customization

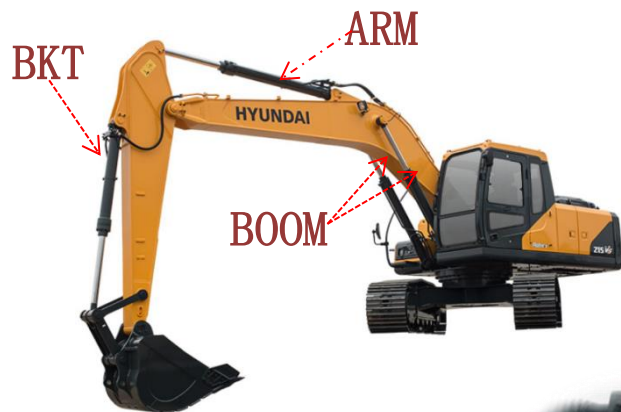
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JIANGSU YINGNAISI MACHINERY MANUFACTURING CO., LTD

Hydraulic Cylinder

★★★★★We become one of high-quality suppliers of HYUNDAI Hydraulic Machinery in Changzhou

MODEL R55- R60 - R75 -R110- R150 - R215..... R250



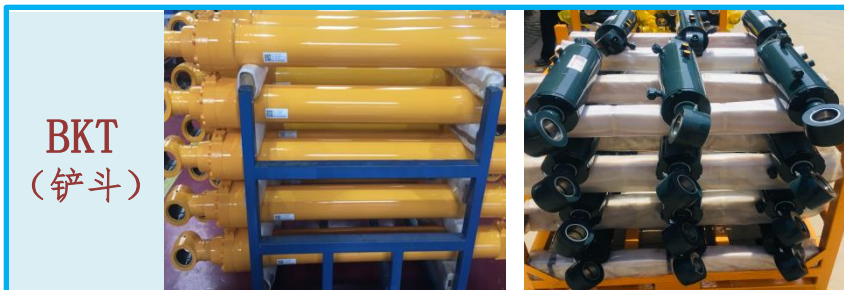
ARM
(斗杆)



BOOM
(动臂)



BKT
(铲斗)



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JIANGSU YINGNAISI MACHINERY MANUFACTURING CO.,LTD



Hydraulic Cylinder

Special vehicle parts

- Aerial work vehicle
- Wrecking vehicle
- Sanitation vehicle



Undertake non-standard customization

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JIANGSU YINGNAISI MACHINERY

Hydraulic Cylinder

Water conservancy &
metallurgy



Forging equipment cylinder

Hydro-cylinder of fast forging machine	32MN
Hydro-cylinder of operator	120tons
Hydro-cylinder of reclaimer	40tons

Undertake non-standard customization

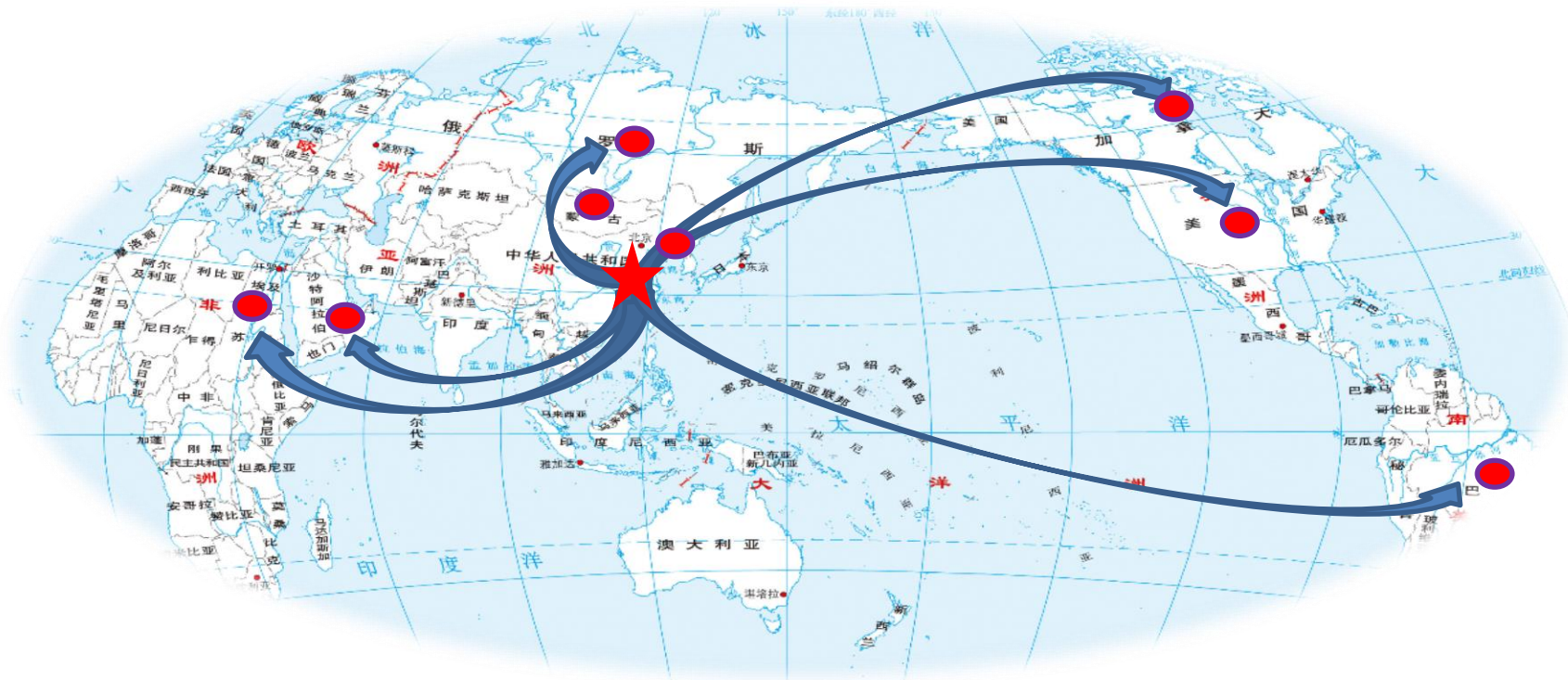
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JIANGSU YINGNAISI MACHINERY

Market Distribution & partner



APPLICATION BRAND

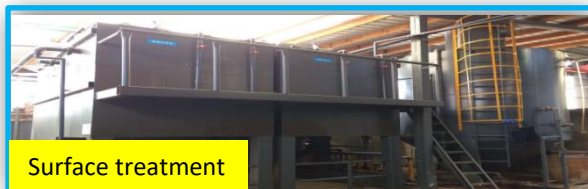


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JIANGSU YINGNAISI MACHINERY MANUFACTURING CO., LTD



Cold Drawing Manufacture Process



江苏英耐斯机械制造有限公司

JIANGSU YINGNAISI MACHINERY MANUFACTURING CO., LTD



江苏英耐斯
JIANGSU YINGNAISI MACHINERY

Hydraulic Cylinder Process

NO.1 material



NO.2 Mechanical processing line



NO.3 Welding Line



NO.4 SRB Line



NO.5 Cleaning line



NO.6 Assembly line



NO.7 Coating line



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Cold drawn Equipment

Model: 250T/300T
Scope: Max OD $\varnothing$ 325mm
Max Length 15m



2



Cold Roll Equipment

Model: LD180
Scope: Max OD $\varnothing$ 220mm
Max Length 16m

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JIANGSU YINGNAISI MACHINERY

Equipment Capability (Steel Pipe)

Scraping Tumbling Machine (SRB)

Processing scope:

ID $\varnothing$ 40- $\varnothing$ 250

The Length $\leq$ 9m



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Mechanical Processing line:

Processing center,
CNC lathe

Type: DOOLSAN4100
CNC6150/6180

Scope: Max OD $\varnothing$ 320 mm
Length3-8m

Quantity: 8sets
Capacity: 6000sets/month

The Welding Line:

Cylinder automatic welding machine;
Piston rod automatic welding
Machine; argon arc welding
Type: HHZ-3000 2sets,
panasonic 400 argon arc welding
4sets

Quantity: 6sets
Capacity: 6000sets/month

Cleaning line:

Cylinder washing machine,
Cleaning the piston rod
Type: DVWHG240-00
Range: Max OD $\varnothing$ 320mm

The length: 3m
Quantity: 2sets
Capacity: 6000sets/month

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Equipment capability(Hydraulic Cylinder)



Assembly line

Installation of Hydro-Cylinder,
Piston rod assembly machine.
Model: 2700L

Range: Max OD $\varnothing$ 320 mm
Max Length 3m
Quantity: 3sets
Capacity: 6000set/month



Comprehensive test-bed

Model: SYT270-50
Range: Max OD $\varnothing$ 320 mm
Max length 5m
Quantity: 2sets
Capacity: 6000set/month



Automatic coating line

Model: 3200M3/H
Range: Max OD $\varnothing$ 320 mm
Max Length 3m
Quantity: 1sets
Capacity: 6000set/month

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Test Method



Material analysis



Metallographic Hardness Test



Mechanical Testing



Dimension Detection



Tolerance detection



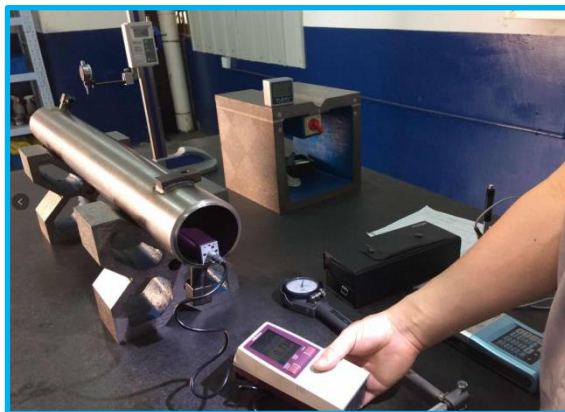
Straightness Detection

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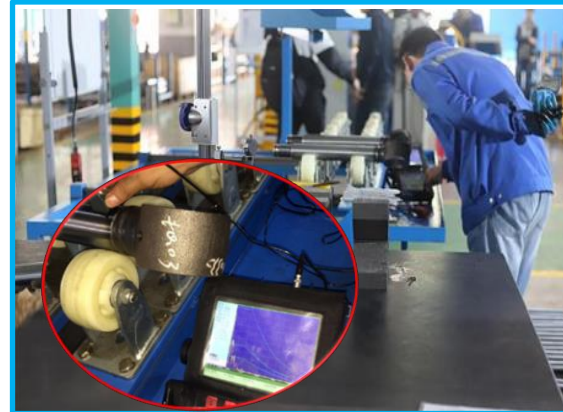
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Detection of Piston Rod Coating



Roughness Detection



On-line flaw detection



Performance testing



Appearance inspection



Film Thickness Detection

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JIANGSU YINGNAISI MACHINERY MANUFACTURING CO., LTD

Raw Material/Certificate/Inspection

Material Assurance

宝③钢 宝③钢股份有限公司
BAOSHAN IRON & STEEL CO., LTD.

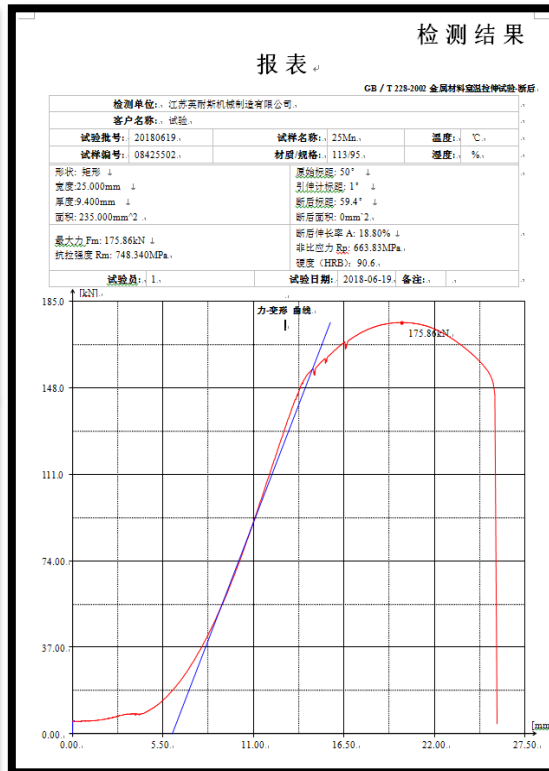
产品质量证明书
INSPECTION CERTIFICATE

产品规格: 253Mn
合同号: 08425502
生产日期: 2018-06-19

战略供应商
宝山钢管
天津钢管
鞍山钢管
靖江特钢
包头钢管
衡阳钢管
明贺钢管

检验员: [Signature]
检验日期: 2018-06-19

Performance assurance



Authoritative confirmation

MA
171000110480

检验检测报告
TEST REPORT

No.: (2018)CJ-WT-J1550

产品名称: 冷拔钢管
受检单位: [Blank]
委托单位: 江苏英耐斯机械制造有限公司
生产单位: [Blank]
检验类别: 委托检验

常州检验检测标准认证研究院
Changzhou Institute of Inspection Testing Standardization and Certification

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JIANGSU YINGNAISI MACHINERY MANUFACTURING CO., LTD



江苏英耐斯

JIANGSU YINGNAISI MACHINERY

Thanks!

Welcome to our factory!

Contact information:

Ms.Sunny

Mob:18961135521

Website: www.cnhengjiu.com

Email:mary@cnhengjiu.com; nice@cnhengjiu.com

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